



# SPRAY BODY 360

Technical Data Sheet No 807



VOC compliant with the regulations

Excellent 1K primer, suitable for metal surfaces

It is paintable with all 2K systems of primers and top coats

It dries after 10 min

## General Technical Description

2-3 passes

Dust free 10-12 mins at 18-23 °C

## Surface

On old, sanded paint work

OEM surfaces

Thermoplastic Coatings - TPA

Fiberglass

Clean and sanded steel panels

HB Body Polyester Fillers

HB Body 960 Wash Primer

Bodyfill 961 Etch Filling Primer

Bodyfill 360 transparent can be used as a Fill sealer as well

## Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL / BODY 771 ANTISIL FAST.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

## Product Application: »» Apply on metal surfaces, also for repairing small surfaces on cars (spot repairs)



Shake well before using

### Flash Point:

-97°C

### Remarks:

- Always try to use the product in accordance with the specifications provided.
  - It can be used by countries that do not adopt the VOC legislation as well.
  - Shake thoroughly before use.
  - Shake for 1-2 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Optimum operating temperature range 10-25°C.

### Storage shelf life:

Store in a cool place and use within 36 months for best results.



2-3 coats approximately 20-30 microns

### Specific Gravity:

- g/cm<sup>3</sup>

### Solid Content (No thinner):

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### VOC (2001/42/EC)

This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 490g/L. 2004/42/IIIB(e)(840)490

### Theoretical Coverage:

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### Cleaning of equipment:

-



Dust free 10-12 mins at 18-23 °C



Spray at a distance of 25 cm thinly applied coats build up at 10-12 minutes intervals will achieve best results. Leave for 24 hours to harden.

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